

Wednesday, April 26, 2017 3:12:59 PM

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Approvals: **Process Plan:** _____ **Date:** APR 27 2017 **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

[illegible]

Work Order ID 160417

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160417

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Item ID: D3298-009 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Tube Assembly
Start Date: 4/27/2017 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 5/4/2017 Req'd Qty: 3.00 ***3*** Customer:
Reference: (P.A.)SCHEDULED/S

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.30							
Quality Control									

DAS
21
9-88

MAY 12 2017

Picklist Print

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Work Order ID: 160417

160417

Parent Item: D3298-009

D3298-009

Parent Item Name: Tube Assembly

Start Date: 4/27/2017

Required Date: 5/4/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP A04.09.08New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN818-6D		Purchased				100	Each	10.0000	1	3			DAS 19 9-89
AN818-6D									**			MAY 1 1 2017	

Nut

Location Loc Qty Loc Code

ST325 10

M136295 10

M6061T6T0.375W.035

Purchased

No

100

f

35.0666

0.5

1.578947

M6061T6T0 375W 035

6061-T6 RD Tube .375 x.035W

**

MAY 1 1 2017

DAS
19
9-89

Location Loc Qty Loc Code

MAT013 35.066617

124491 35.006632

m130071 0.059985

MS20819-6D

Purchased

No

100

Each

16.0000

1

3

MS20819-6D

Sleeve

**

MAY 1 1 2017

DAS
19
9-89

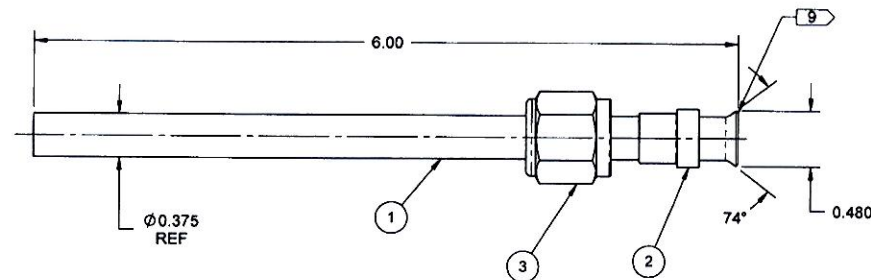
Location Loc Qty Loc Code

ST306 16

m135683 5

m136787 11

ITEM	QTY -009	P/N	DESCRIPTION
1	X	D3298-009	TUBE ASSEMBLY
2	1	MS20819-6D	SLEEVE
3	1	AN818-6D	NUT



D3298-009 TUBE ASSEMBLY

NOTES:

- 1) MATERIAL: 6061-T6 SEAMLESS ALUMINUM TUBING 0.375 O.D. x 0.035 WALL
PER WW-T-700/6
REF DART SPEC M6061T60.375W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3298-009" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.04 lbs
- 8) TUBING ASSEMBLIES TO BE CUT AND BENT IN ACCORDANCE WITH TEMPLATE D3298-009T1
- 9) TUBES TO BE FLARED 37° TO MATE WITH MS33514 FITTINGS
- 10) ENSURE SEAMLESS TUBING IS USED

RELEASED
2010-01-11
WJ

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3298	REV. B
MFG. APPR.	<i>[Signature]</i>	SHEET 5 OF 8	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	TUBE ASSEMBLIES	NTS
DATE	09.12.30	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS RELEASED AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	